













Size: DN 1/2" to 2"

Ends: Female BSP

Min Temperature : -20° C Max Temperature : $+200^{\circ}$ C

Max Pressure: 63 Bars

Specifications: For solar use

PTFE filled with graphite seat

Anti blow-out stem

Alex

Tightness according to TA LUFT

Materials: Stainless steel

Sferaco 90 rue du Ruisseau 38297 St Quentin Fallavier Tel: + 33 (0) 474.94.15.90 Fax: + 33 (0) 474.95.62.08 Internet: $\underline{www.sferaco.fr}$ E-mail: $\underline{sferaco@sferaco.fr}$



SPECIFICATIONS:

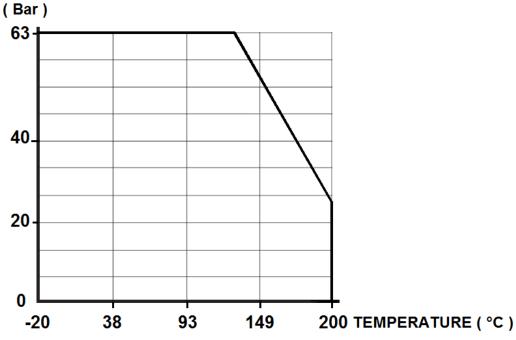
- Full bore
- · Anti blow-out stem
- · PTFE filled with graphite seat
- Locking handle
- Atex
- Tightness according to TA LUFT
- 2 pieces type
- Solid ball

USE:

- For solar use
- Steam: 11 bars maxi
- Min and max Temperatures Ts: -20°C to + 200°C
- Max Pressure PN: 63 bars (see graph)

PRESSURE / TEMPERATURE GRAPH (STEAM EXCLUDED) :

PRESSURE



RANGE:

• Stainless steel ball valve for solar use Ref. 714 from DN 1/2" to DN 2"

ENDS:

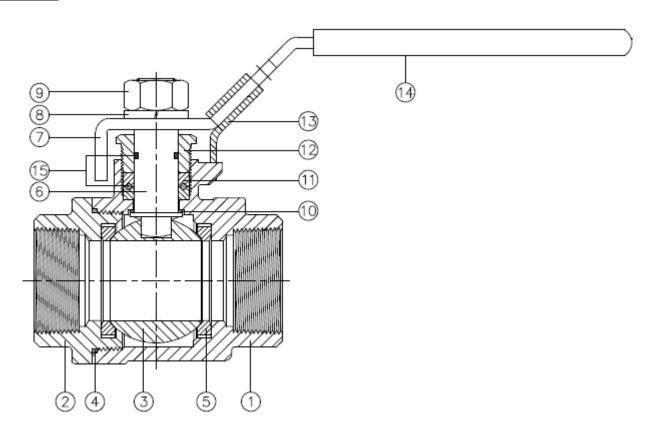
Female / female threaded BSP cylindric

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Date: 09/12 Rev.



MATERIALS:

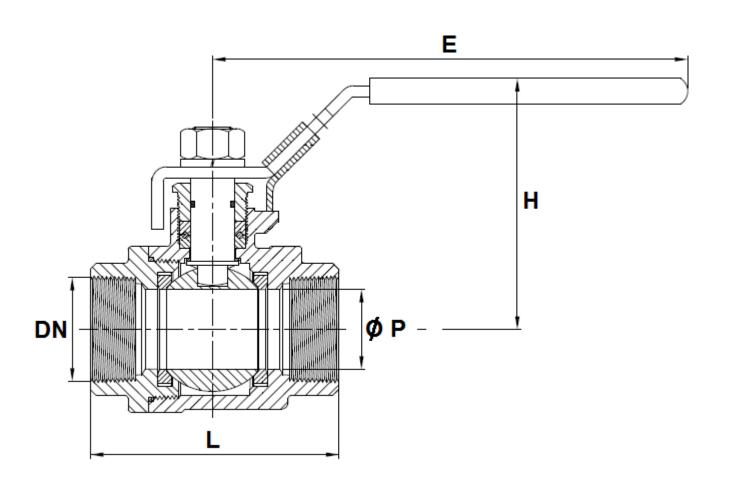


Item	Designation	Materials			
1	Body	ASTM A351 CF8M			
2	Ends	ASTM A351 CF8M			
3	Ball	ASTM A351 CF8M			
4	Body gasket	PTFE filled with graphite			
5	Seat	PTFE filled with graphite			
6	Stem	SS 316			
7	Handle	SS 304			
8	Handle washer	SS 304			
9	Handle nut	SS 304			
10	Gasket	PTFE filled with graphite			
11	Packing	PTFE filled with graphite			
12	Packing nut	SS 304			
13	Locking device	SS 304			
14	Handle cover	PVC			
15	O ring	FKM			

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SIZE (in mm):



Ref.	DN	1/2"	3/4"	1"	1"1/4	1"1/2	2"
714	ØΡ	15	20	25	32	38	50
	L	58	65.6	78.7	90	105	124
	E	100	125	149	149	190	190
	н	58.5	63.5	78	83	102	108
	Weight (in Kg)	0.300	0.470	0.760	1.1	1.8	2.7

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FLOW COEFFICIENT Kv (M3 / h):

DN	1/2"	3/4"	1"	1"1/4	1"1/2	2"
Kv (m3/h)	34	62	98	170	247	427

TORQUE VALUES (in Nm without safety coefficient):

DN	1/2"	3/4"	1"	1"1/4	1"1/2	2"
Torque (Nm)	5.5	7.5	11	15	20	40

STANDARDS:

Fabrication according to ISO 9001: 2008

• DIRECTIVE 97/23/CE : CE N° 0035

Risk category II

Tests according to EN 12266-1, Range A

Female cylindrical BSP threaded ends according to ISO 7/1 Rp

ATEX Group II Category 2 G/2D Zone 1 & 21 Zone 2 &22 (optional marking)

Tightness according to TA LUFT/5.2.6.4 & VDI 2440/3.3.1.3

ADVICE : Our opinion and our advice are not guaranteed and SFERACO shall not be liable for the consequences of damages. The customer must check the right choice of the products with the real service conditions.

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INSTALLATION AND MAINTENANCE

BEFORE INSTALLATION:

Pipe-line must be cleaned and free from residual of weldings,rubbish,shaving and every kind of extraneous materials. Pipe-line must be perfectly aligned and their support properly dimensioned so that there's no external constraint.

Please use the right product according to the services conditions to seal the valve. Use the right bolt tightening so that the ends won't be damaged.

CLEANING AND TESTS

Keep closed the valves during the cleaning operation so that there's no impurities between the ball and the body.

Tests under pressure must be done with a cleaned pipe-line.

Open partially the valve for tests. Pressure test do not exceed the valve specifications according to EN 12266-1.

MAITENANCE

It's recommended to operate the valve twice (open and close) 1 to 2 times per year.

When intervention on the valve, be sure there's no pressure in the pipe-line, there's no fluid in it, and that it is isolated. The temperature must be low enough to operate without risks. If there's a corrosive fluid, inert installation before intervention.

When the valve is under pressure:

If there's a leakage at the packing, tighten it slightly so that the leakage disappears.

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